

Technical Data Sheet

Polystone® G EL black extruded

PE-HD / PE 300

Typical characteristics

- Good weldability
- Easy processing
- Chemical resistant
- Good mechanical properties

Typical industries

- Chemical Processing Industry

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	>0,98
Water absorption	DIN EN ISO 62	%	<0,01
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
Flammability (Thickness 3 - 10 mm)	DIN 4102		B2
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	>22
Tensile modulus of elasticity	DIN EN ISO 527	MPa	>1100
Notched impact strength	DIN EN ISO 179	kJ / m ²	>5
Shore hardness	DIN EN ISO 868	scale D	>65
Thermal properties			
Melting temperature	ISO 11357-3	°C	130 ... 135
Coefficient of linear thermal expansion	DIN 53752	10 ⁻⁶ / K	150 ... 230
Service temperature, long term	Average	°C	-50 ... 80
Service temperature, short term (max.)	Average	°C	100
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	67
Thermal conductivity	DIN EN ISO 22007-2	W / (m * K)	0,40
Thermal capacity	DIN EN ISO 11357-4	kJ / (kg * K)	1,90
Electrical properties			
Volume resistivity	DIN EN 62631-3-1	Ω * cm	<10 ⁵
Surface resistivity	DIN EN 62631-3-2	Ω	<10 ⁵

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.

ri-inquiry@roechling.com • www.roechling.com/industrial/materials

Print: 23/06/2026 • Release: 20/09/2023 • Version: 1.0

PIM-ID: 591147 • PIM-Code: 1105-24-16.12.33.17-9-5

Company-IDs: 20000-1

Page 1 / 2 (Dates in DD/MM/YYYY)





ri-inquiry@roechling.com • www.roechling.com/industrial/materials

Print: 23/06/2026 • Release: 20/09/2023 • Version: 1.0
PIM-ID: 591147 • PIM-Code: 1105-24-16.12.33.17-9-5
Company-IDs: 20000-1

Page 2 / 2 (Dates in DD/MM/YYYY)

